



Industrie Service

Welding Certificate

TÜV SÜD-00099.2014.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	TUBETECH GmbH	
	Hammerplatz 9 08529 Plauen GERMANY	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC3 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 121 - Submerged arc welding with solid wire electrode 135 - Metal active gas welding 136 - MAG welding with flux cored electrode 141 - TIG gas tungsten arc welding	
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3 8.1, 8.2 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Carsten Stobbe, IWE	born on: 05.07.1977
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Rainer Hornung, IWS Stefan Petzold, IWE	born on: 13.05.2018 born on: 22.06.1984
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	06.05.2014	
Period of validity	06.05.2024	
Remarks	see reverse	
Place and date of issue	Munich, 27.05.2021 Lauser/KS	

Certification Body
Material and Welding Technology

B.Eng. Schlotterer
Deputy head of certification body



EQ2584402

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



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